



EN ISO/IEC 17065  
S1-355

**BUREAU  
VERITAS**

# CERTIFICATE

awarded to

**PARITEH OÜ**

**Iva tee 9, Mäeltküla Viljandi vald Viljandimaa 70105 Estonia**

*Bureau Veritas Latvia* certifies that the above mentioned Company has been satisfactorily evaluated for its compliance with the standard

**EN ISO 3834 – 3: 2006**

“Quality requirements for welding - Fusion welding of metallic materials - Part 3: Standard quality requirements” and Bureau Veritas requirements for welding.

Certificate N°: **S1-355-20/100**

Contract N°: **2004-130**

Original approval date: **07/10/2020**

*On conditions to satisfy continuously to quality requirements and submitted to annual re-evaluation by BV Auditors qualified for this.*

*To check the validity date of this certificate, please call +371 67323246.*

*Further clarification regarding the scope of this certificate and the applicability of the system requirements may be obtained by consulting the organisation*

*Annex to certificate on 1 (one) page is integral part of this certificate.*

Certificate issued on: **04/11/2020**

Version: **1**

This certificate is valid until: **18/05/2023**

Made at: **Bureau Veritas Latvia,  
Dunties street 17a, Riga, LV-1005, Latvia**

**Product certification body manager**



**Normunds Ozols**



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## ANNEX TO CERTIFICATE N° S1-355-20/100

Type of products: **Welded products for steel structures and machine building**

Product Standards: **Customer specifications**

Parent Materials groups (according CEN ISO/TR 15608:2006):

**Up to S355 (group 1.2)**

Welding and allied processes (according to ISO 4063):

**135 (MAG welding with solid wire electrode)**

Welding position (according to ISO 6947):

**PA, PB**

Responsible welding co-ordinator:

**Mait Kukk, born 20/12/1986 (IWE)**

Documents used by the manufacturer in relation to conformity to EN ISO 3834-5:

Welders:	<b>EN ISO 9606-1</b>
Welding coordination personnel:	<b>EN ISO 14731</b>
Non-destructive testing personnel:	<b>EN ISO 9712</b>
Welding procedure specifications:	<b>EN ISO 15609-1</b>
Qualification of welding procedures:	<b>EN ISO 15612</b>
Post weld heat treatment (sub-contracted):	<b>EN ISO 17663</b>
Inspection and testing during welding:	<b>EN ISO 13916</b>
Inspection and testing after welding (sub-contracted):	<b>EN ISO 17635, EN ISO 17636-1, EN ISO 17637, EN ISO 17638, EN ISO 17640, EN ISO 3452-1</b>
Calibration and validation of measuring, inspection and testing equipment (sub-contracted):	<b>EN ISO 17662</b>

On: **04/11/2020**

Made at: **Bureau Veritas Latvia,  
Duntes street 17a, Riga, LV-1005, Latvia**

**Product certification body manager**



**Normunds Ozols**